

Operators Instruction Manual

12" TEQ Grind/ Polish



P/N (Power)

G00010 (Electric, 2HP 120v 1P)

G00012 (Electric, 2HP Variable speed 120v 1P)

G00023 (Electric, 5HP 1P 220V Leeson or Baldor)

G00029 (Electric, 5HP 3P 460V Leeson or Baldor)

G00036 (Gasoline, GXV340 Honda)

G00037 (Electric, 3HP Variable Speed 220V Leeson or Baldor)

G00042 (Electric, 2HP Variable Speed 120V Leeson or Baldor)

G00043 (Electric, 7-1/2HP 480V 3P)

Serial Number



Completely read and fully understand the contents of this Operators Instruction Manual before attempting to operate this equipment. Death or serious injury could result from the improper use of this equipment.



Safety Message Alert Symbols

Some of the safety message in the manual are emphasized with a graphic safety message alert symbol of DANGER, WARNING or CAUTION.



Indicates an imminent hazard which, if not avoided, will result in death or serious injury



Indicates an imminent hazard which, if not avoided, can result in death or serious injury



Indicates hazards which, if not avoided, could result in serious injury and or damage to the equipment

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Hazard Symbols

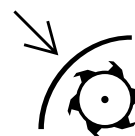
Additional information as to the nature of the hazard is provided by the following hazards symbols which appear throughout the manual in conjunction with safety message alert symbols



Read the Operators Instruction Manual



Wear boots with non-slip soles to prevent slipping



Keep Guards in place during operation



Safety Glasses are required to protect eyes from flying debris.



Operation of this machine produces lethal gasses, dust and fumes.



Properly lockout machine power source during maintenance and cleaning.



Use the appropriate Respirator for the dust exposure.



Explosion Hazard



Burn Hazard and hot surface.



Wear the appropriate Hearing protection for the sound pressure levels generated



ALERT



Pinch Point from belt and pulley.



Wear the appropriate head protection



Electrical shock and electrocution hazard



Properly dispose of the dust generated by the operation of this machine.

General Instructions

For your safety and the safety of others around you, you must only operate this machine in the way it was intended.

Before operation the machine must be inspected by the operator for damaged components or loose hardware to be certain the machine is in good working order.

Before operation the job site must be inspected by the operator to identify and resolve potential hazards. The work area needs to be defined and appropriately marked.

The operator must be physically able to handle the bulk weight and power of the equipment. The operator must not be in an impaired mental state so they can exercise good judgement to maintain a safe working environment.

This Grinder/Polisher is a 'one person' machine. All others must keep a safe distance from the machine during operation to protect them from flying debris, noise and dust.

This Grinder/Polisher must be used with the appropriate dust control methods for the job at hand. It can be used with water and a slurry/wet vacuum or dry with a fine dust vacuum with a minimum of 150CFM.

The work team must be appropriately instructed to be certain they can shut off the machine in an emergency and provide help to the operator.

Be certain the guards are in place and properly secured before the machine is deemed operational.

The Grinder/Polisher must be properly maintained following (at a minimum) the recommended maintenance schedule in this manual and the Engine/Motor manual also supplied with the machine.

Use only genuine DITEQ parts and accessories with this equipment.

Never leave the machine running unattended.

Wear appropriate Personal Protective Equipment (PPE) including safety glasses, boots, head protection and respiratory protection.

Gasoline Powered Equipment



The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.



Do not operate gasoline powered equipment without adequate ventilation. Carbon monoxide is an invisible, odorless gas that can cause death if inhaled.

Gasoline is extremely flammable and its vapors can explode if ignited. Store gasoline only in approved containers, in well-ventilated, unoccupied areas, away from sparks, flames or direct sunlight. Do not use gasoline as a cleaning agent. Do not fill the fuel tank while the engine is hot or running, since spilled fuel could ignite if it comes in contact with engine sparks or hot parts.



Parts of the engine can become extremely hot during use. To prevent severe burns, do not touch the engine until after it has cooled.

Never tamper with the governor components or settings on the engine to increase the maximum speed. Engine RPM speeds greater than the engine rating can be dangerous and damage the equipment.

Electrical Powered Equipment



Be certain the equipment is properly grounded and a Ground-Fault Circuit Interrupter (GFCI) is used to protect the operator from Electrical Shock or Electrocution.

Be certain all electrical cables and connectors are in good condition and correctly sized for both the operating current and the voltage of this equipment.

Adhere to all applicable electrical codes.

Unpacking and Assembling

The 12" TEQ Grinder is a very versatile machine that can be equipped with a variety of different types of accessories using a TEQ-LOK wedge mounting system. There are a multitude of different accessories available using the TEQ-LOK system to make this a very customizable machine capable of stripping coatings, preparing the slab surface for new coatings, grinding and polishing the slab surface.

This machine also has many power options available including gasoline engines, single and three phase electric, variable speed electric, voltage friendly options in 120V, electric models with soft start capability and higher horsepower machines that can offer more aggressive performance. For the electric motor options, it is important to note that there is a performance tradeoff between a voltage friendly lower horsepower motor over a larger electric motor that will require a larger electric power source to generate the higher voltages and currents. It is also important to note that an electric motor requires good clean power to operate effectively. That includes the voltage drop from the power cords and the appropriate sizing of a generator and/or circuit to accommodate the motor starting loads.



The 12" TEQ Grinder is typically shipped from the factory in a completely assembled state. For gasoline engine models, they are usually shipped dry, without oil or gasoline. Be certain to check the oil level on a flat surface per the engine manufacturers instructions. DO NOT OPERATE a gasoline engine without the proper oil level or permanent damage to the engine will occur.

On all models, the operator will need to verify no damage to the machine occurred during transport/shipping and that all hardware is secured, check/adjust the handle for the operators ergonomic comfort, be certain the desired accessories are appropriately installed and properly adjusted for the accessory height, to be certain the dust skirt is properly adjusted for the desired dust capture and to be sure the operator is properly trained.

To adjust the handle for the operators ergonomic comfort, loosen the hex head cap screw and the hand adjustment knob just enough to allow the handle to pivot but still tight enough for the handle to remain in the position it is moved to. Then move the handle to the desired position and tighten the hex head cap screw and hand adjustment knob..

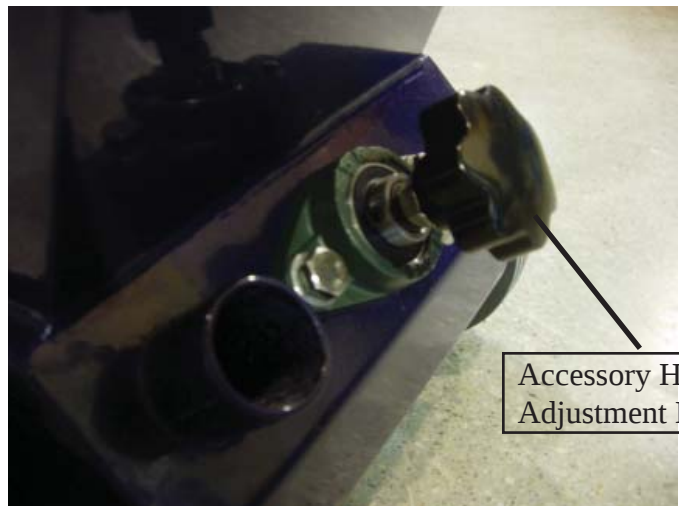


Handle Adjustment Hex Head Cap Screw and hand adjustment knob.

To adjust the grinder to the proper accessory height, simply rotate the big knob located between the two wheels (see picture below). If the height is not properly adjusted, the machine will tend to pull to one side or the other because it is a single rotating disc and with an uneven force on either the front or back of the rotating disc with cause a reaction force that will push the machine to one side.



Level



Accessory Height Adjustment Knob

To adjust the grinder dust skirt, pull the skirt off of the velcro strip that is physically attached to the machine and reposition it with a desired air gap at the bottom to allow some air to pull in while the machine is in use. The amount of air gap will depend on the accessory and the size of the vacuum. This rubber dust skirt is also good for minimizing the splash when grinding wet.

Dust Skirt



Grinding

The grinding process involves aggressive diamond tools to cut through the slab surface. The more aggressive diamonds leave a scratch pattern that is highly visible. The higher the diamond grit accessory number equates to a smaller physical size of the diamond crystal, and smaller crystals are less aggressive but leave a less visible scratch pattern. Some slab surfaces are treated with cure-n-seals that are invisible to the human eye, or are hard trowelled finishes that are equally difficult to penetrate without using large diamond crystals (ie lower grit sizes like 16G or 24G). Some cure-n-seals melt with high temperatures and coat the diamonds. It is sometimes best to use a little water to create a slurry or to slow the disc speed down on the variable speed models, when grinding these types of cure-n-seals.

To remove the deeper scratches from a previous grit and replace them with a shallower scratch pattern of a higher grit simply double the grit number of the first step (for example, 30G to 60G).

The rotary grinders with the right tooling can be very aggressive and if used improperly can damage the slab surface. Be certain to keep the machine moving at all times while the disc is turning (until the disc comes to a complete stop). To prevent 'corn rows' it is best to move in a slight sweeping motion to blend the newly ground area with the previously ground area.

Polishing

Polishing and Honing a slab surface follows the grinding process. To transition from metal bonds in the grinding process to semimetal or resin bonds is to divide the number of the last grinding step grit by two and start with that grit number accessory semimetal or resin bond (example from 100G metal to 50G resin or semimetal).

The typical progression is to double the grit number to remove the scratches from the previous step.

Semimetals can be treated like a resin bond for the step in the progression process but unlike the resin bonds, they are much more aggressive tools and act much like a metal hybrid.



Accessories can be very hot after grinding.
Burn hazard- Do not touch hot accessories
until they have enough time to cool down.

Tips to Increase Performance

The 12" TEQ Grinder can be a versatile machine because of all the variety of accessories available to use on this machine with the TEQ-LOK system. There are many choices that will impact the performance of the machine. Six very common ones include:

- (1) Contact Pressure.
- (2) Blending instead of Snowplowing or trenching.
- (3) Keeping the Diamonds Open.
- (4) Using the Optimum size Diamond.
- (5) Do not exceed the practical working limits of the machine.
- (6) Selecting the best type of tooling for the job at hand.

(1) Contact Pressure - A rule of thumb for contact pressure is that the higher the contact pressure the faster the grinding. Most folks mistake contact pressure for weight. Basically the contact pressure is the weight on the accessories divided by the entire area of all the accessories. An analogy to this is walking on snow, with the same weight of a person wearing snowshoes to spread the weight over a large area might be able to walk on the crusted snow verse the same person using a pogostick would probably break through the crust on the snow. The lesser area will increase the contact pressure on the accessories. The 12" TEQ Grinder can accomodate 6 TEQ-Lok accessories. A simple way to increase the contact pressure, is to only use 3 of the 6. Be certain to keep the accessories equally spread out on the disc so the disc remains rotationally balanced.

(2) Blending instead of Snowplowing or trenching - The 12" Teq Grind/Polish is what the industry calls a single disc rotary grinder because it has one disc that rotates. Unlike planetary grinders, the rotary grinders need to be motioned slightly side to side during the forward (or Reverse) travel of the machine. This will allow for a blending of the grinding surface and prevent cornrows or trenching. On soft concrete or gummy coatings if the diamonds are too aggressive they may penetrate too deep in the crust and cause snowplowing on the segments which can overload the motor. To minimize snowplowing, keep the machine in motion while the disc is rotating on the ground and on really soft concrete or gummy coatings use all 6 accessories to minimize contact pressure. Note that the snowplowing on soft concrete can overload the motor, but so can the increased drag on high diamond concentration with more accessories on a normal or hard slab. If the machine overloads and it is not snowplowing, it might require using less accessories (using 3 instead of 6) to minimize the drag.

(3) Keeping the diamonds open - if the diamond tooling gets coated or glazed, typically from getting too hot, they will not be effective at grinding or polishing. Depending on the slab conditions and the capability of the particular machine model, the operator can vary the bond hardness by going to a softer bond (harder bonds to increase the life of the accessory), slowing down the disc speed and/or use water by either frosting or flooding the floor depending on the amount of water used. Frosting is a term used to describe using just enough water to create a slurry (looks like frosting on a cake). The slurry is abrasive and will help keep the diamonds open/exposed.

(4) Using the optimum size diamond - Typically the larger the diamond crystal (ie- small mesh/grit size) the faster the grinding. Some thin coatings and for polishing concrete, it might be best to start with a small diamond crystal to minimize the number of grinding steps for the complete job. The rule of thumb on selecting the size of diamond for the initial grinding is to start with the smallest diamond crystal (highest grit size) that the slab will let you start with. For example, if a 50Grit metal diamond will not effectively penetrate the slab skin or coating than you would want to consider starting with a 30Grit.

(5) Do not exceed the practical working limits of the machine - the laws of physics are not an option. Each little diamond crystal is a small grinding tool. If the concentration of the diamonds or the number of accessories on the machine put too many diamond crystals on the slab for the size motor/engine, then the performance of the machine will greatly suffer. For the Gasoline powered machines, the torque of the engine at a lower throttle will be less than full throttle. For electric powered machines, it is very important that the machine be supplied with good clean power. Small AWG and long extension cords will increase the voltage drop and decrease the machine performance. Smaller motor machines have less power and limit the aggressiveness of the machine.

(6) Selecting the best type of tooling for the job at hand - The TEQ-LOK accessories are very fast to change from one grinding step to the next ranging from large PCD's for coating removal to TEQ-LOK velcro drivers for 2" and 3" velcrobacked polishing pads. There is a large variety of velcrobacked tooling for the 12" TEQ Grind using TEQ-LOK velcro pad drivers including vacuum brazed coarse diamonds, metal bonds, semimetals and resin pads. It is also important to note that some tools can create higher grinding temperatures that might exceed the adhesive temp rating on the pad driver and damage it. See number-3 above for ideas on controlling heat.

Gasoline Engine Models



Do not operate gasoline powered equipment without adequate ventilation. Carbon monoxide is an invisible, odorless gas that can cause death if inhaled.



Never leave the engine running unattended.

Read the Engine Operators Manual to familiarize yourself with the Engine controls.

Electric Motor Models

The single phase electric motor models include a 2 HP induction motor (model G00010) that is standard factory wired for 120V service and can be wired at the factory by request for 220V service using the appropriate NEMA plug for the correct voltage. Consult the factory for the details to match the connector the the plug provided by the machine. The model G00023 is a 5 HP single phase induction motor wired for 220V. Both of these machines require a dedicated 20A outlet that is properly grounded. They are supplied with an extension cord attached to the machine and additional cords should not be used unless they are properly sized for the application by a qualified electrical service technician or electrician to be certain the machine is supplied with an adequate power to prevent damage to the motor and/or switch.

If using a generator power source, be certain it is properly sized for the motor with enough startup capacity to prevent damage to the motor.

The Variable Speed models, G00037 and G00042 use a motor speed controller that has a forward and reverse switch (some accessories like PCD's are directional) with a neutral between the settings. Do not change directions while the disc is spinning. To start the machine, select the rotation direction (forward/Reverse), turn the speed control to desired disc speed and toggle the start/stop switch to start (the start is a momentary action switch to start the disc and settles to the on position). To stop the machine, simply toggle the start/stop switch to stop.



Be certain the electrical service to the machine is properly grounded.



The branch circuit must have overcurrent protection appropriately sized to prevent the branch circuit from overheating and causing an electrical fire.



Changing Accessories



(6) TEQ-LOK slots

The TEQ-Lok accessories were created to provide a means for the operator to quickly change between different bonds or grits. It is a wedge locking system that is easy to change, but it requires the proper tools and technique.

To Install the new accessory, simply insert it in the mating wedge on the TEQ-Lok driver plate (see picture on Left).

During the grinding process, the centrifugal forces generated on the accessory, lock it in place on the wedge to the point that it is typically not removable without tapping the edge to break loose the friction bond. Be very careful to tap the steel base part and not hit the diamond segment or plastic cup. Use a punch, chisel or screwdriver using a very soft tapping action just enough to break loose the accessory.

SMI Silica and Dust Warning (rev 6-20-06)



Grinding/cutting/drilling of masonry, concrete, metal and other materials can generate dust, mists and fumes containing chemicals known to cause serious or fatal injury or illness, such as respiratory disease, cancer, birth defects or other reproductive harm. If you are unfamiliar with the risks associated with the particular process and/or material being cut or the composition of the tool being used, review the material safety data sheets and/or consult your employer, the manufacturers/suppliers, governmental agencies such as OSHA and NIOSH and other sources on hazardous materials. California and some other authorities, for instance, have published lists of substances known to cause cancer, reproductive toxicity, or other harmful effects.



Control dust, mist and fumes at the source where possible. In this regard, use good work practices and follow the recommendations of the manufacturers/suppliers, OSHA/NIOSH, and occupational and trade associations. Water should be used for dust suppression when wet cutting is feasible. When the hazards from inhalation of dust, mists and fumes cannot be eliminated, the operator and any bystanders should always wear a respirator approved by NIOSH/MSHA for the materials being used.



Grinding/cutting/drilling of masonry, concrete and other materials with silica in their composition may give off dust or mists containing crystalline silica. Silica is a basic component of sand, quartz, brick clay, granite and numerous other minerals and rocks. Repeated and/or substantial inhalation of airborne crystalline silica can cause serious or fatal respiratory diseases, including silicosis. In addition, California and some other authorities have listed respirable crystalline silica as a substance known to cause cancer. When cutting such materials, always follow the respiratory precautions mentioned above.

Be certain to use the appropriate vacuum system to control dust exposure.



Hoisting and Lifting

WARNING

Do not lift overhead.
If it falls, it could kill someone and damage property and the machine.

The 12" TEQ Grinder is a heavy machine that should be lifted by a least two people by hand or with the proper rigging material to secure it before lifting it off the ground.

Use blocks under the frame to fully support the frame before strapping it to cargo hold downs.



Foot Pads for tilting machine back

Maintenance Instructions

All repairs should be performed by qualified mechanics in accordance with good shop practices.

Keep the machine clean and in good repair. Use only genuine DITEQ parts and accessories to maximize the life of your investment.

The operator must inspect the machine daily for loose hardware and to be certain all guards and controls are properly installed and in good working condition. If, at any time, the operator feels the machine is not safe, it **MUST** be taken out of service, tagged to keep others from using it and sent to a mechanic for repair.

The machine should be cleaned after every daily use.

Be certain the belts are properly tensioned.

The bearing must be greased every 8 hours of use. Do not overgrease the bearing or it could damage the seals.

DANGER

All machine adjustments and maintenance must be performed only when the machine is turned off and the powercord completely disconnected following the LOTO (Lockout-Tagout) procedures.

See Engine / Motor Operators Manual

Service the Motor / Engine to the recommended maintenance schedule provided in the respective manual.



Lock out Power source before performing any maintenance

DANGER



DO NOT remove any guards or clean the machine without first locking out the power source so the machine can't be started by someone else remotely by reestablishing power (i.e. plugging it back in or turning back on the Circuit Breaker). Death or serious injury can result.

Changing and/or tensioning the belts

Belts must be properly tensioned. If the belts are undertensioned it will reduce the power transmitted from the motor to the grinding head and shorten the life of the belts and pulleys. If the belts are overtensioned it will reduce the life of the belts, bearings, pulleys and motor/engine. Be certain to properly tension the belts.



The proper tension of the belts are established by the belt manufacturer. A rule of thumb is that if you can squeeze the belts with a deflection about the thickness of the belt, it is probably close to the proper tension.

Secure the belt tensioning hardware.

Tighten all the loose hardware.

Troubleshooting Guide

If the electric motor keeps tripping circuit breakers or thermal overloads

- Check to see if the machine is being overloaded. Perhaps too many accessories or too much weight for the motor size.
- Check to see if the machine is being supplied the proper voltage and current. Long extension cords or small wire gauge (AWG) can cause large voltage drops and starve the motor for incoming power.
- Check to see if the circuit is properly sized for the machine. These machines must be operated on the appropriate sized circuit breaker, at a minimum of 20Amps.
- Check to see if the motor is damaged or the capacitors cooked. This is something that should be looked at by a qualified motor center.

If the electric motor will not start

- Check to see if the motor Thermal Overload is tripped. It must be reset before it can be restarted. On the 2HP single Phase model with the rotary cam switch, the overload is on the motor under the conduit box. On the 5HP models, the overload is in the motor starter box and will require the operator to push the stop button to reset the overload.
- Check to see that the power supplied to the machine is still active.
- On the Variable Speed models, the start switch is a momentary toggle. Also note that there is a neutral (or STOP) position between the forward/reverse settings that must be in one of those directions to operate. Also note that the speed adjustment must be set to a speed above zero for the motor to turn.

If the accessory loses performance

- Check to see if the accessory is not worn out
- Check to see if the accessory is not coated or glazed.

If the machine pulls to one side or the other

- Check/Adjust the level of the machine to accommodate for the accessory height. See page 5 of this manual for details.

If the machine vibrates excessively

- Check to be certain the accessories are equally spread on the accessory tooling plate to keep it rotationally balanced.
- Check the bearings to be certain they are not damaged or worn and that they are properly greased.
- Check to be certain the correct accessory is being used for the slab conditions.
- Check the machine for loose hardware or damaged parts

Use this manual as a Guide

The 12" TEQ Grinder may have design variations and customizations that would differ from machine to machine. Please note the Serial Number when calling DITEQ customer service for assistance.



The electric motors are protected with a thermal overload. On the single phase 2HP motors, the thermal overload on the motor is located under the motor conduit box (see picture to the left). On the 5HP motors (both single and 3 Phase) the overload is in the magnetic starter box and is reset by pushing the stop button before restarting. On the Variable speed models, the overload is integrated in the motor speed controller.

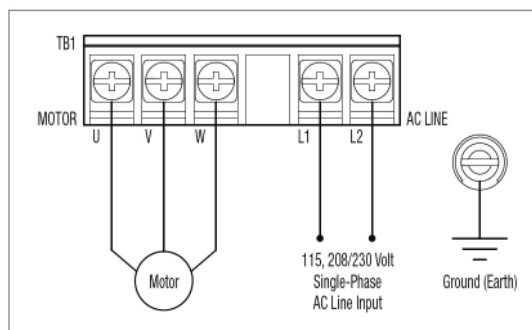
Be certain the thermal overload and motor are fully cooled before resetting the overload.

Motor Speed Controller p/n-161119 and 161120



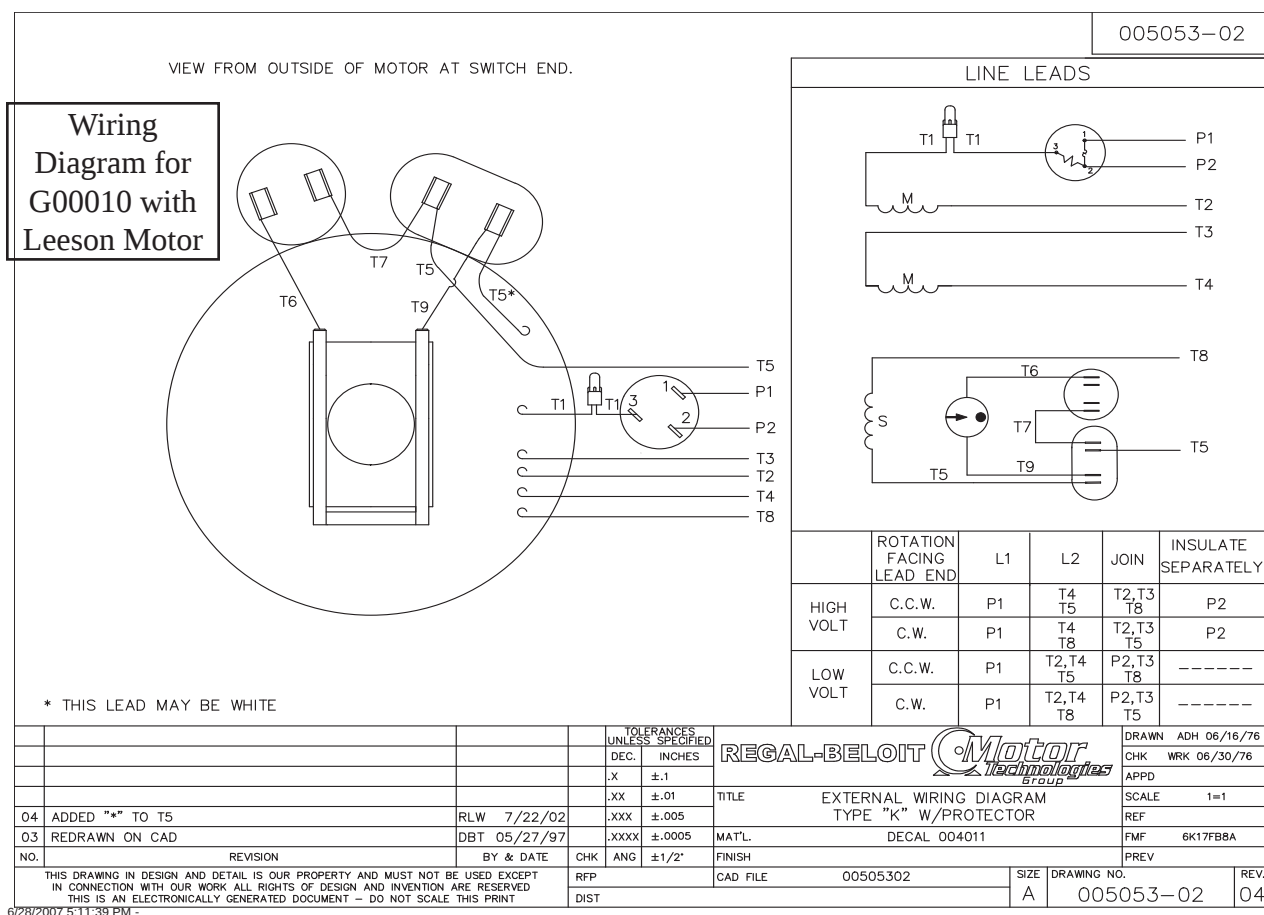
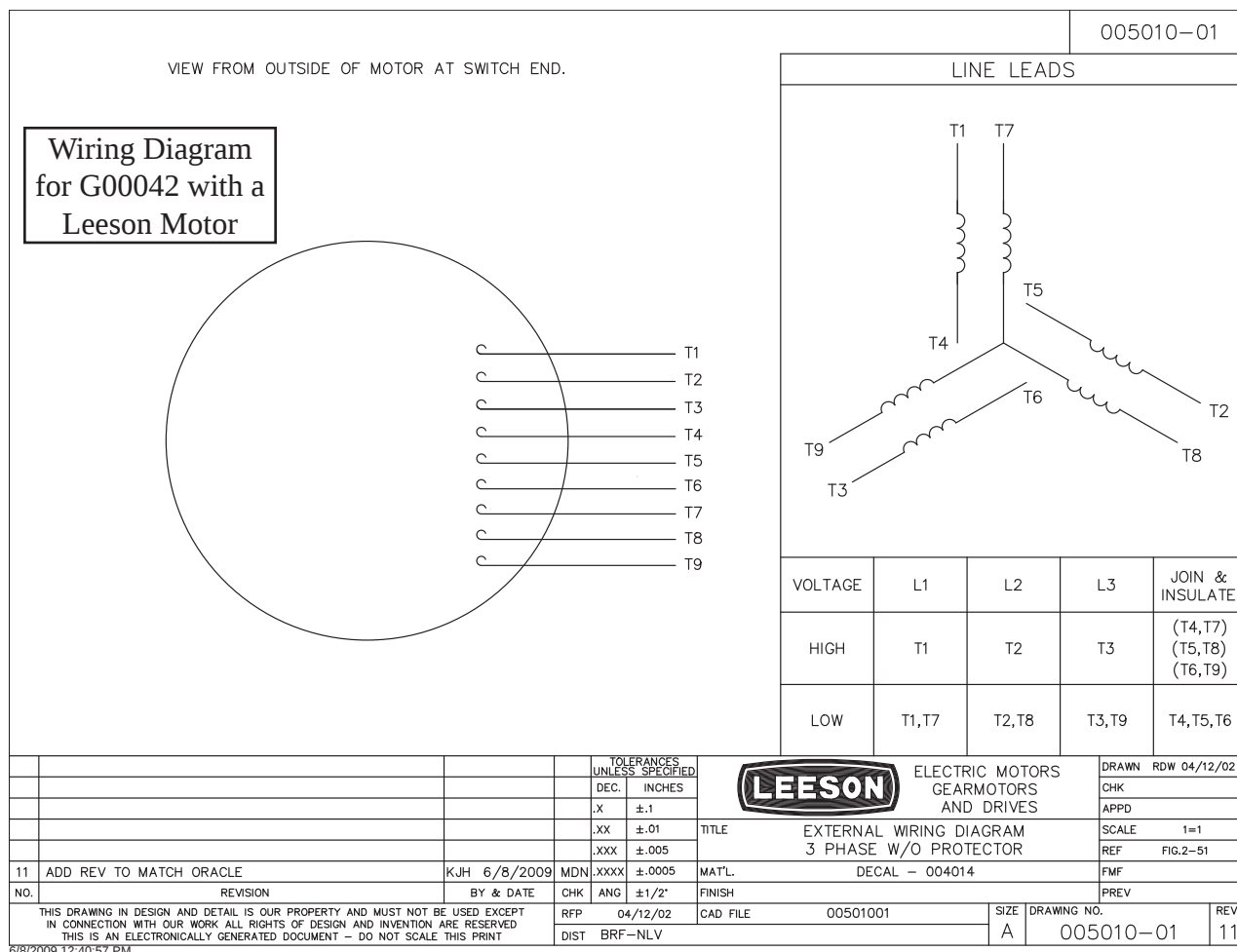
The 12" TEQ Grind has at least two different Variable Speed models, the G00042 is a 120V single phase input using the 161119 motor speed controller that powers a 3 phase motor. The G00037 is a 220V single phase input using the 161120 motor speed controller.

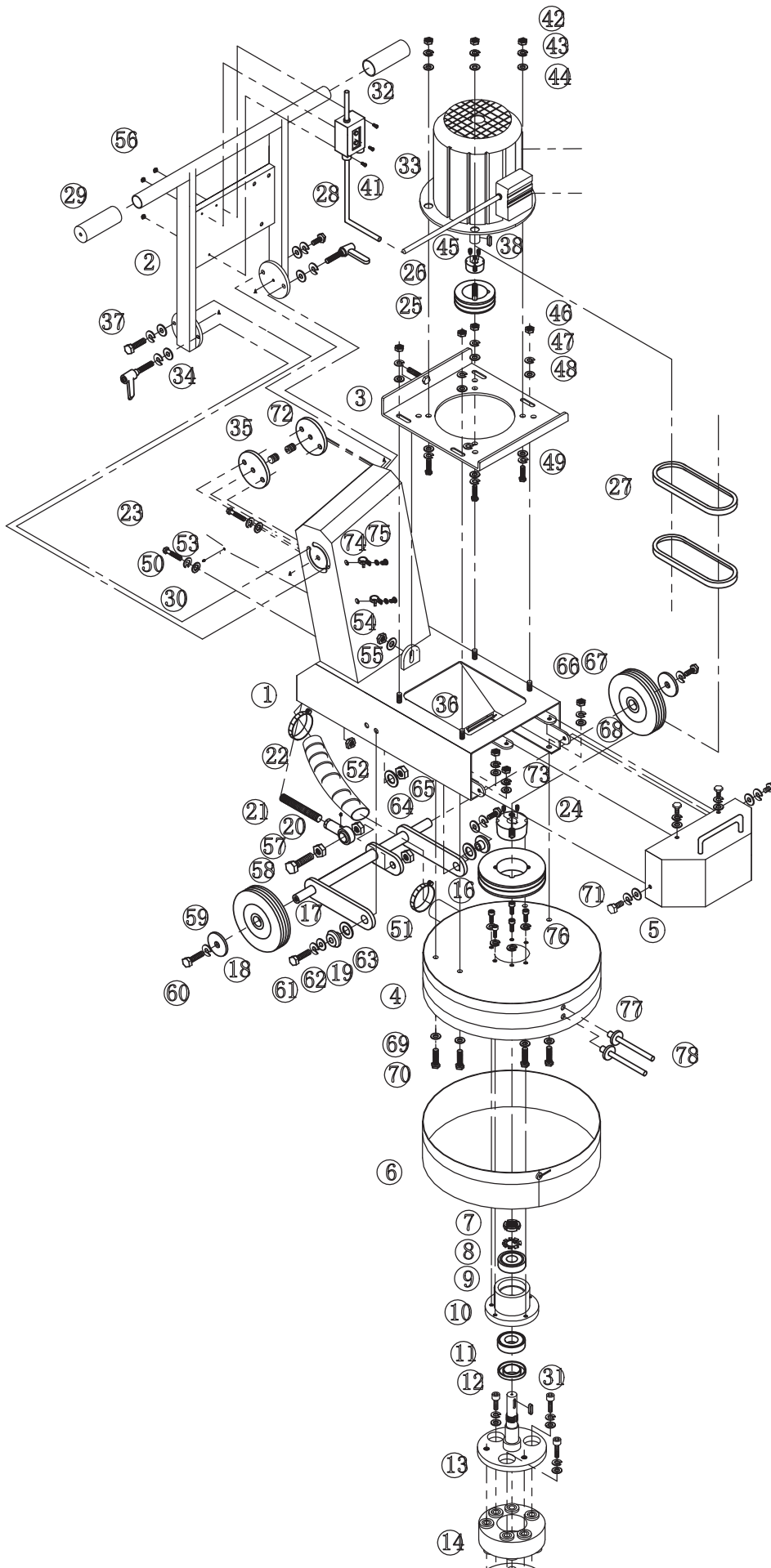
AC LINE INPUT, MOTOR, AND GROUND CONNECTIONS



Drive Operating Condition	Flash Rate ¹ and LED Color
Normal Operation	Slow Flash Green
Overload (120% – 160% Full Load)	Steady Red ²
I ² t (Drive Timed Out)	Quick Flash Red ²
Short Circuit	Slow Flash Red
Undervoltage	Quick Flash Red / Yellow ³
Overvoltage	Slow Flash Red / Yellow ³
Stop	Steady Yellow
Stand-By ⁴	Slow Flash Yellow

Notes: 1. Slow Flash = 1 second on and 1 second off. Quick Flash = 0.25 second on and 0.25 second off. 2. When the Overload is removed, before the I²t times out and trips the drive, the "ST" LED will flash green. 3. When the Undervoltage or Overvoltage condition is corrected, the "ST" LED will flash Red / Yellow / Green. 4. Only if the Forward-Stop-Reverse Switch is installed.





LIMITED WARRANTY FOR NEW DITEQ EQUIPMENT

GENERAL PROVISIONS – The warranties described below are provided by DITEQ Corporation (“DITEQ”) to the original purchasers of new DITEQ Equipment from DITEQ or authorized DITEQ dealers. Under these warranties, DITEQ will repair or replace, at its option, any covered part which is found to be defective in material or workmanship during the applicable warranty term. Warranty service must be performed by DITEQ or a dealer or service center authorized by DITEQ to sell and/or service the type of product involved, which will use only new or remanufactured parts or components furnished by DITEQ. Warranty service will be performed without charge to the purchaser for parts or labor. The purchaser will be responsible, however for any service call and/or transportation and/or freight of product to and from DITEQ’s, the dealer’s or service center’s place of business, for any premium charged for overtime labor requested by the purchaser, and for any service and/or maintenance not directly related to any defect covered under the warranties below.

WHAT IS WARRANTED – All parts of any new DITEQ Equipment are warranted for the number of months specified below. Component manufacturers offer separate warranties and warranty terms as stated below. Warranty statements required by law covering engine emission-related parts and components are found in the engine operating manual delivered with the machine. Each warranty term begins on the date of product delivery to the purchaser.

TEQ Grind 12 Months
 Baldor Motors 12 Months
 Leeson Motors 12 Months
 Subaru Robin Engines 24 Months
 Honda Engines 12 Months

WHAT IS NOT WARRANTED – DITEQ IS NOT RESPONSIBLE FOR THE FOLLOWING:
 (1) Used products; (2) Any product that has been modified in ways not approved by DITEQ; (3) Depreciation or damage caused by normal wear, lack of reasonable and proper maintenance, failure to follow operating instructions, misuse, lack of proper protection during storage, transporting or accident; (4) Normal maintenance parts and service.

SECURING WARRANTY SERVICE – To secure warranty service, the purchaser must (1) report the Product defect to DITEQ, an authorized dealer or an authorized service center and request repair within the applicable warranty term, (2) present evidence of the warranty start date, and (3) make the product available to DITEQ, the dealer or service center within a reasonable period of time.

LIMITATIONS OF IMPLIED WARRANTIES AND OTHER REMEDIES – To the extent permitted by law, neither DITEQ nor any company affiliated with it makes any warranties, representations or promises as to the quality, performance or freedom from defect of the equipment covered by this warranty.

IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, TO THE EXTENT APPLICABLE, SHALL BE LIMITED IN DURATION TO THE APPLICABLE PERIOD OF WARRANTY SET FORTH ON THIS PAGE. THE PURCHASER’S ONLY REMEDIES IN CONNECTION WITH THE BREACH OR PERFORMANCE OF ANY WARRANTY ON THE DITEQ EQUIPMENT ARE THOSE SET FORTH ON THIS PAGE. IN NO EVENT WILL THE DEALER, DITEQ OR ANY COMPANY AFFILIATED WITH DITEQ BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES. (Note: Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages so the above limitations and exclusions may not apply to you.) This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

NO DEALER WARRANTY- THE SELLING DEALER MAKES NO WARRANTY OF ITS OWN AND THE DEALER HAS NO AUTHORITY TO MAKE ANY REPRESENTATION OR PROMISE ON BEHALF OF DITEQ, OR TO MODIFY THE TERMS OR LIMITATIONS OF THIS WARRANTY IN ANY WAY.

If further information is desired, contact DITEQ.

DITEQ Corporation
 1250 NW Main Street, Lee’s Summit MO 64086