



HAWK ENTERPRISES, INC

THE RAPTOR SERIES



RAPTOR 2618



RAPTOR 2014

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SERVICE INFORMATION

To obtain consistent performance over the life of your equipment, read through these instructions and save them for future reference. If you require service, contact the dealer from which the machine was purchased or an authorized service station.

Always refer to your limited Warranty for complete service information.

The model, type, and serial number are indicated on the data plate on the side of the handle. From prompt and complete service, refer to these numbers when inquiring about service.

SERIAL NO.	MODEL		
VOLTS	PHASE	HZ	
MOTOR	AMPS	H.P.	

Write the model and serial number of your unit in the space provided. Refer to the data plate on unit.	
SERIAL #	MODEL #
Retain this owners manual for future reference.	

IMPORTANT SAFETY INSTRUCTIONS

When using an electrical appliance, basic precautions should always be followed, including the following:



WARNING:

ELECTRIC SHOCK CAN CAUSE SERIOUS INJURY OR BE FATAL. PLEASE READ THE FOLLOWING INSTRUCTIONS ON THE USE AND OPERATIONS OF FLOOR FINISHING MACHINES.

- Your floor machine is equipped with a safety switch lock and power switch triggers designed for your safety. Do not attempt to bypass or defeat the safety switch lock. Never use any device to lock the power switch triggers in the “ON” position.
- Do not leave the floor machine plugged in. Turn off the switch and unplug the electrical cord when not in use and before servicing or changing the brushes or pads.
- Do not allow the machine to be used as a toy. Close attention is necessary when used near children. Do not leave the machine connected to an electrical outlet unattended.
- Use only as described in this manual. Use only manufacturer’s recommended attachments.
- Do not use with a damaged cord or plug. If the machine is not working as it should, has been dropped, damaged, or left outdoors, return it to a service center before using.
- Use care to keep the electrical supply cord around sharp edges or corners. Keep the cord away from the heated surfaces.
- Connect to properly grounded (3-wire) outlet only. Refer to Grounding Instructions, Page 4-5.
- Do not use extension cords or outlets with inadequate current carrying capacity.
- Turn off all controls before unplugging.
- Do not unplug by pulling on the cord. To unplug, grasp the plug and pull.
- Do not handle the plug or floor machine with wet hands.
- Wind the cord no tighter than is necessary to retain it during storage. Refer to Cord Storage, Page 9.
- Use extra care when working on or near stairs.
- Do not use in conjunction with flammable or combustible liquids such as gasoline, or use in areas where explosive vapor or dust may be present.
- Store your floor machine indoors in a cool, dry area.
- Keep your work area well lighted.
- **WARNING:** To avoid electrical shock, use indoor only.



WARNING:

RISK OF EXPLOSION. FLOOR SANDING MACHINE CAN RESULT IN AN EXPLOSIVE MIXTURE OF FINE DUST AND AIR. USE FLOOR SANDING MACHINE ONLY IN A WELL-VENTILATED AREA, FREE FROM ANY FLAME OR MATCH

GROUNDING INSTRUCTIONS

This appliance must be grounded. If it should malfunction or break down, grounding provides a path of least resistance for electric current to reduce the risk of electric shock. This appliance is equipped with a cord that has an equipment-grounding conductor and grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.

FOR FLOOR FINISHING MACHINES RATED LESS THAN 150 VOLTS

Improper connection of an equipment grounding conductor can result in risk of electric shock. Check with a qualified electrician or service person if you are in doubt as to whether the outlet is properly grounded. Do not modify the plug provided with the appliance. If it will not fit the outlet, have a proper outlet installed by a qualified electrician. This appliance is for use on a nominal 120 volt circuit and has a grounding plug that looks like the plug illustrated in Figure 1.

A temporary adapter which looks like the adapter illustrated in Figure 2 may be used to connect this plug to a two pole receptacle, as shown, if a properly grounded outlet is not available. The temporary adapter should be used only until a properly grounded outlet (Figure 1) can be installed by a qualified electrician. The green colored rigid ear, lug, or the like extending from the adapter must be connected to a permanent ground such as a properly grounded outlet box cover. Whenever the adapter is used, it must be held in place by metal screw.

FOR FLOOR FINISHING MACHINES RATED 150-220 VOLTS:

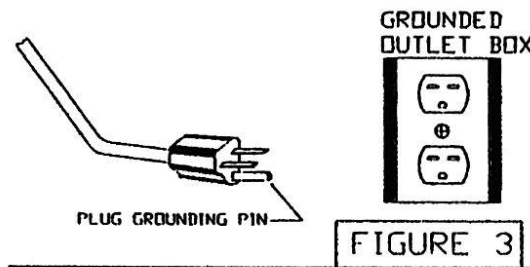
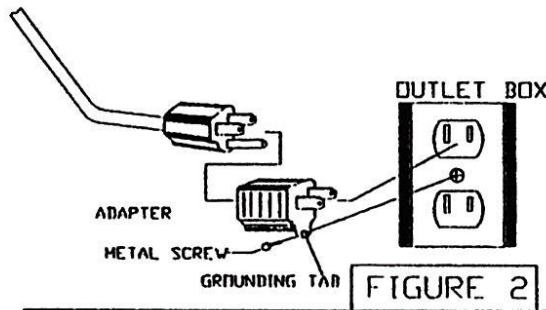
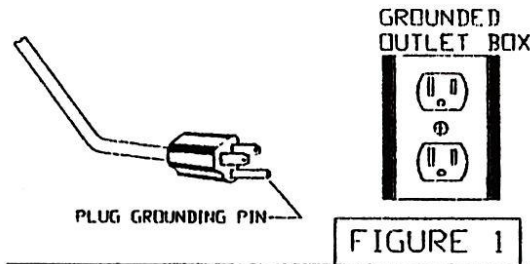
If the machine is provided with an attachment plug cap as shown in Figure 3, it is intended for use on a 240 volt (nominal) circuit. No adapter is available for this cap.



WARNING:

DO NOT USE GROUNDING ADAPTERS ON FLOOR MACHINES IN CANADA. CHECK WITH CANADIAN CODE FOR PROPER EQUIPMENT USAGE. IMPROPER USE OF GROUND ADAPTORS CAN CAUSE SERIOUS INJURY, FIRE, OR BE FATAL.

Grounding Instructions (Continued)

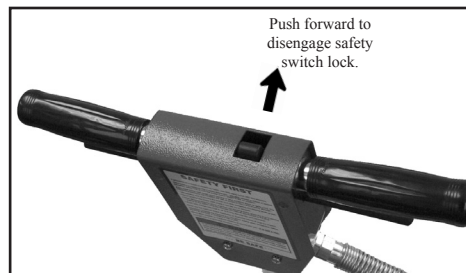


CONTROLS

TO TURN THE MACHINE ON

The operating handle must be lowered and locked to the proper operating position before switching the machine ON. Place both hands firmly on the handle grips with your fingers around the power triggers. **Do NOT** apply pressure on the triggers before the safety switch lock is disengaged.

Disengage the safety switch lock by pushing it forward with one thumb. Then, while holding the safety switch lock in the disengaged position, squeeze the power triggers toward the handle grips and return your thumb to the handle grip.



To stop the machine, simply release the triggers. The safety switch lock will automatically return to the engaged position.

GUIDELINES FOR OPERATION

- Your floor machine is a very sensitive, powerful unit. When in operation, it should be guided gradually and smoothly without sudden or rough motions. You will want to practice with your machine on a smooth surface until you have experience in operating it.
- For ease of operation, always keep the brush or pad surface level, balanced, and flat on the floor at all times.
- Always adjust the operating handle to a comfortable height at which the brush or pad surface is balanced before starting the machine. (See Handle Adjustment Page 4)
- Your floor machine will operate differently on various surfaces. For example, there will be much more resistance when the machine is used with a brush on carpeted surfaces than when it is used with a pad on a smooth surface. The operator should be prepared to adjust for these differences.
- **BEGIN OPERATING THE FLOOR MACHINE WITH THE BRUSH OR PAD SURFACE LEVEL, BALANCED AND FLAT ON THE FLOOR.**
- To move the machine to the right, slowly apply slight upward pressure on the handle.
- To move the machine to the left, slowly apply slight downward pressure on the handle.
- To move the machine forward or backward, keep the brush or pad flat on the floor and push or pull the machine in the desired direction.

DO NOT LET THE MACHINE REST ON THE PAD OR BRUSH FOR AN EXTENDED PERIOD OF TIME. This may alter the shape of the pad or brush which may cause the machine to wobble

ADJUSTMENTS

HANDLE ADJUSTMENT

The handle can be adjusted to any desired work position by simply pushing up on the handle lock (Figure 5). Move the handle to the desired position, then firmly push down on the handle lock which will lock the handle in position.

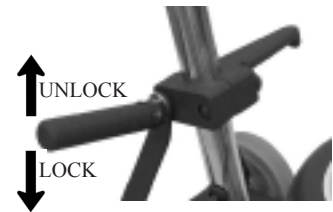


Figure 5

HANDLE CAM LOCK ADJUSTMENT

With the handle cam lock in the “up” position (unlocked), tighten the adjusting nuts until there is a slight drag when the handle is raised or lowered. The tube should be locked securely when the handle lock is pressed downward (Figure 6).



Figure 6

ADJUSTING NUT

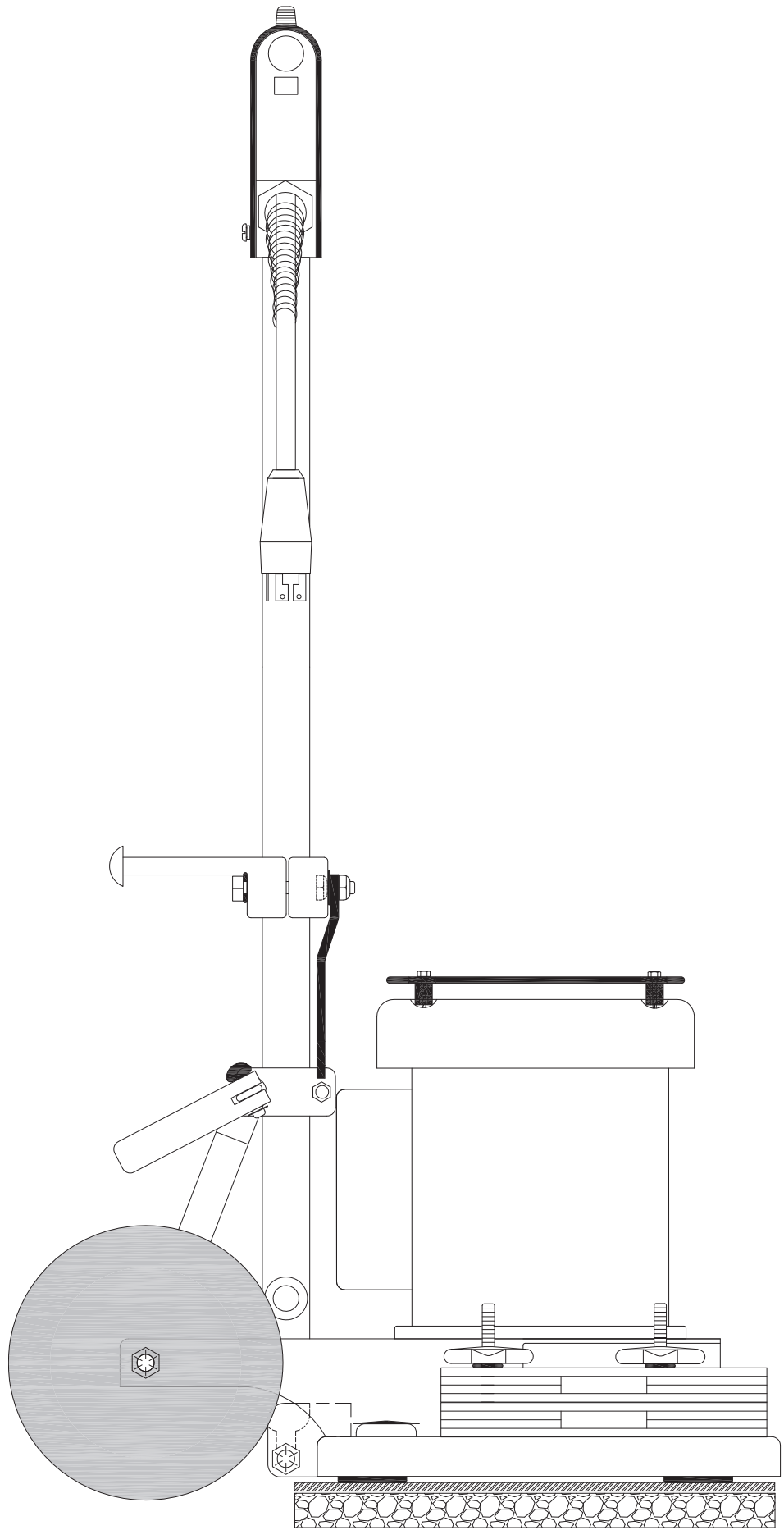
CORD STORAGE

When not in use, loosely wind the power cord around the cord storage hook on the handle shaft and both of the handle grips, as shown:.



CLEANUP AND STORAGE

After being used, your floor machine can be wiped clean with a soft damp cloth and should be stored in a clean, dry place.



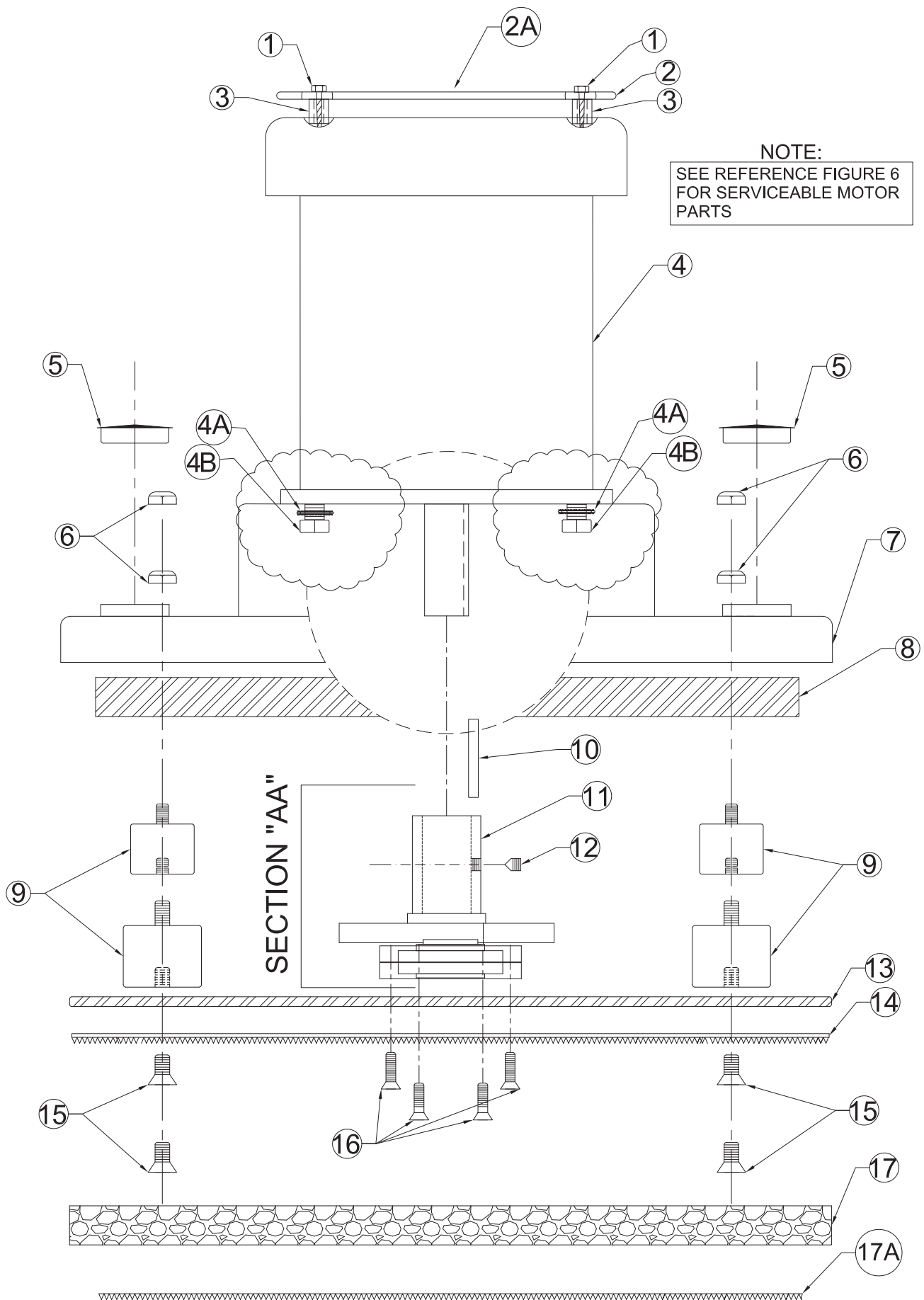


FIGURE 1

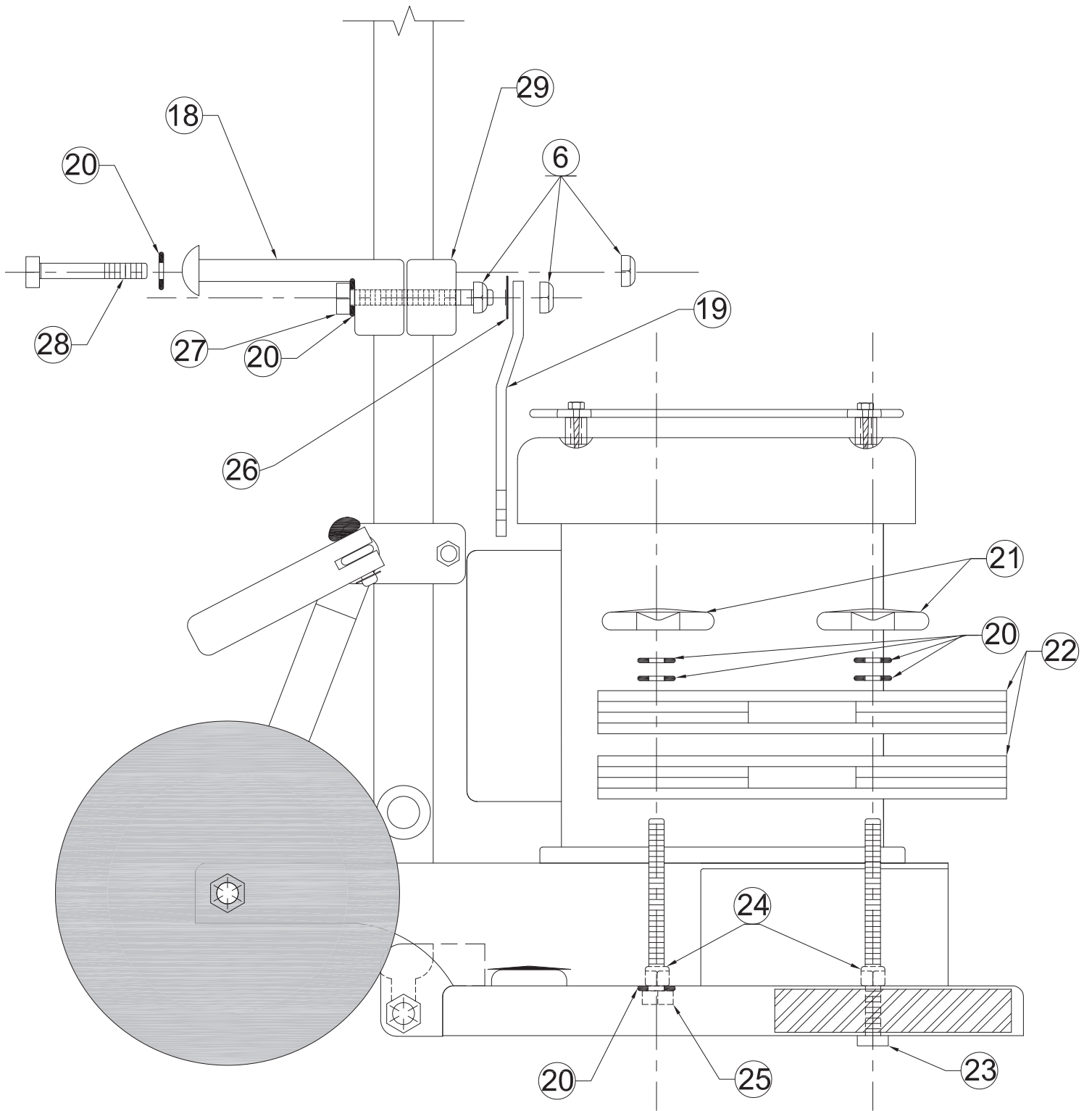


FIGURE 2

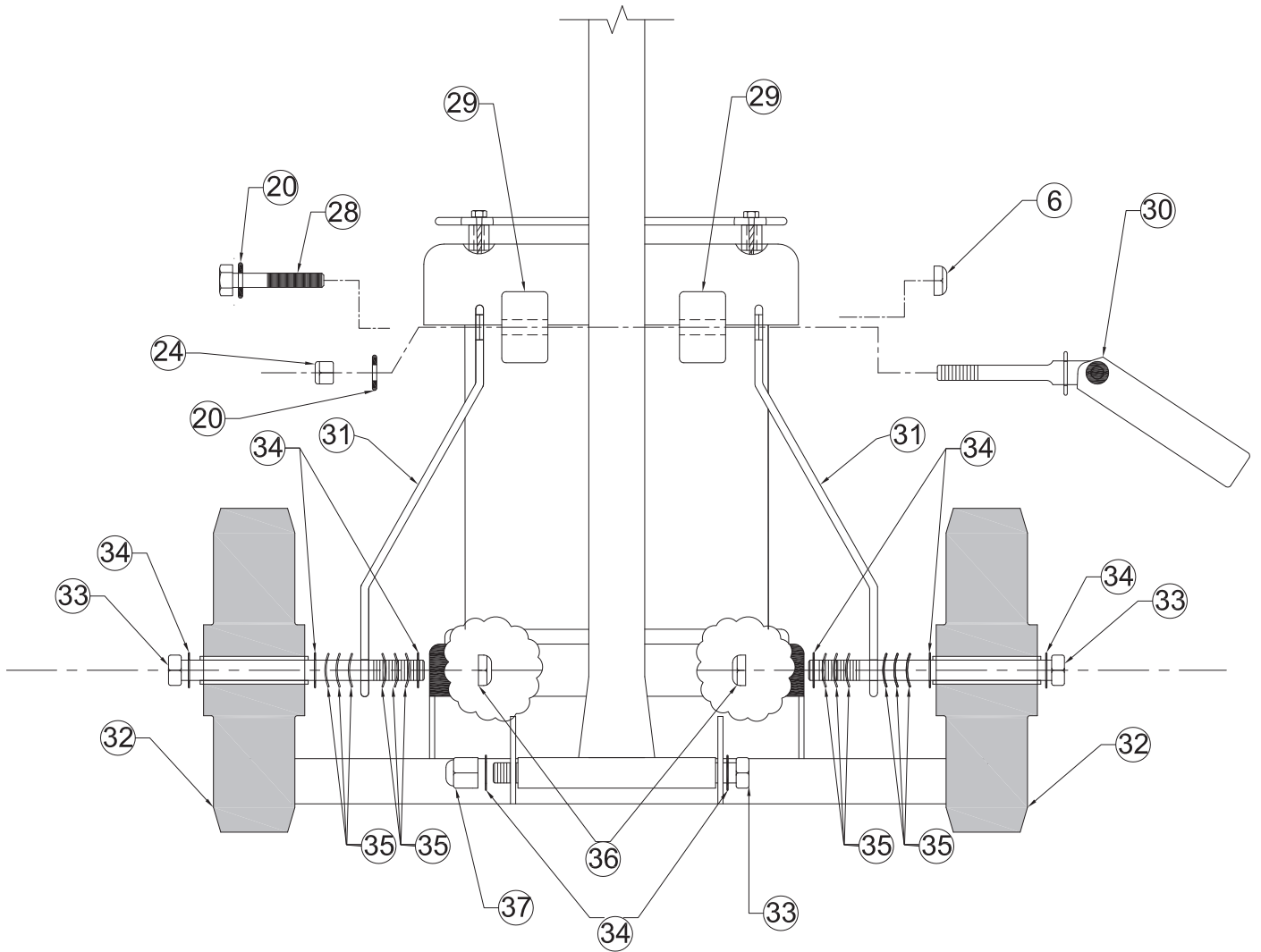
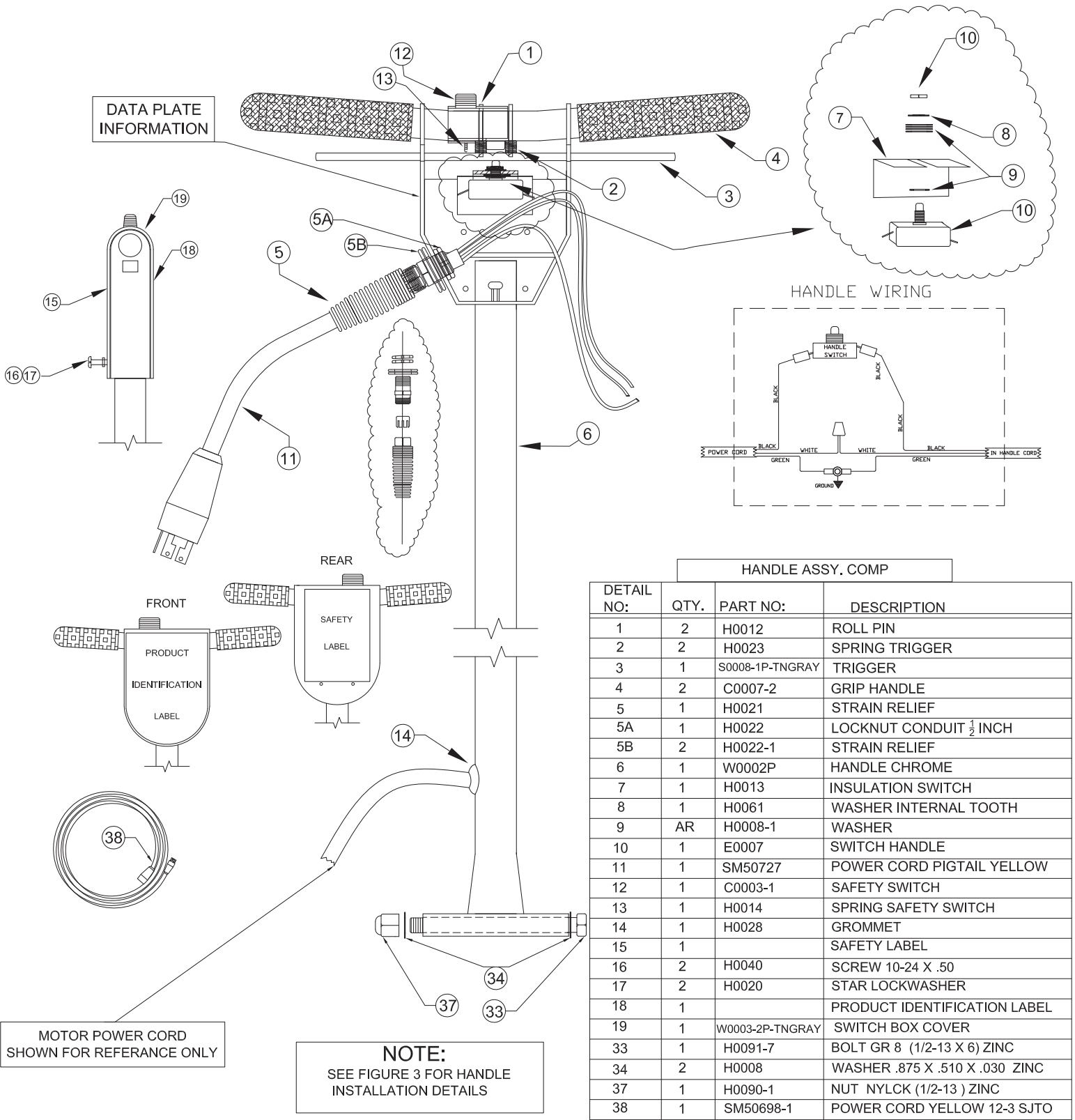


FIGURE 3



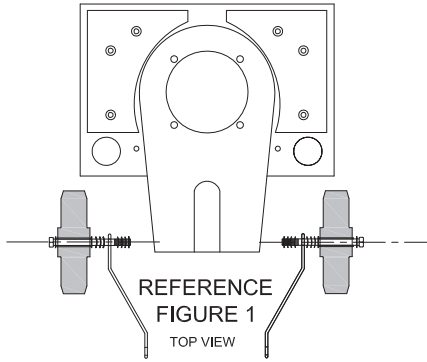
MOTOR POWER CORD SHOWN FOR REFERENCE ONLY

NOTE:
SEE FIGURE 3 FOR HANDLE
INSTALLATION DETAILS

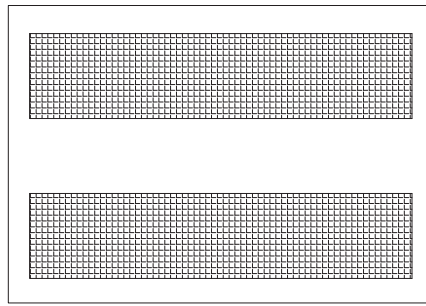
HANDLE ASSY. COMP

DETAIL NO:	QTY.	PART NO:	DESCRIPTION
1	2	H0012	ROLL PIN
2	2	H0023	SPRING TRIGGER
3	1	S0008-1P-TNGRAY	TRIGGER
4	2	C0007-2	GRIP HANDLE
5	1	H0021	STRAIN RELIEF
5A	1	H0022	LOCKNUT CONDUIT 1/2 INCH
5B	2	H0022-1	STRAIN RELIEF
6	1	W0002P	HANDLE CHROME
7	1	H0013	INSULATION SWITCH
8	1	H0061	WASHER INTERNAL TOOTH
9	AR	H0008-1	WASHER
10	1	E0007	SWITCH HANDLE
11	1	SM50727	POWER CORD PIGTAIL YELLOW
12	1	C0003-1	SAFETY SWITCH
13	1	H0014	SPRING SAFETY SWITCH
14	1	H0028	GROMMET
15	1		SAFETY LABEL
16	2	H0040	SCREW 10-24 X .50
17	2	H0020	STAR LOCKWASHER
18	1		PRODUCT IDENTIFICATION LABEL
19	1	W0003-2P-TNGRAY	SWITCH BOX COVER
33	1	H0091-7	BOLT GR 8 (1/2-13 X 6) ZINC
34	2	H0008	WASHER .875 X .510 X .030 ZINC
37	1	H0090-1	NUT NYLCK (1/2-13) ZINC
38	1	SM50698-1	POWER CORD YELLOW 12-3 SJTO

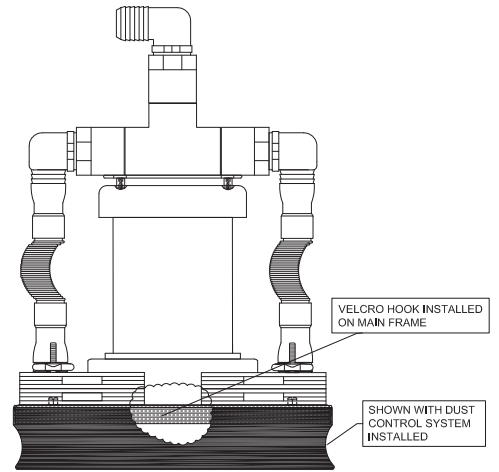
FIGURE 4



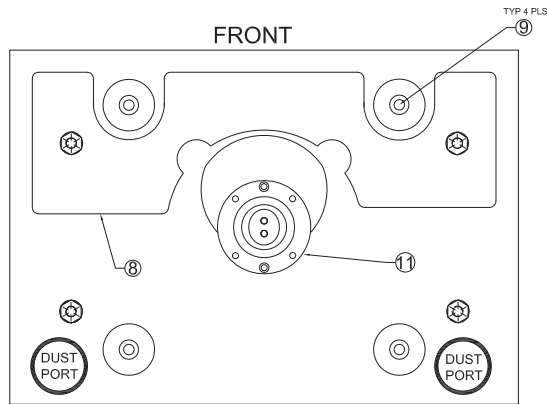
REFERENCE
FIGURE 1
TOP VIEW



REFERENCE
FIGURE 2
BACKER PAD

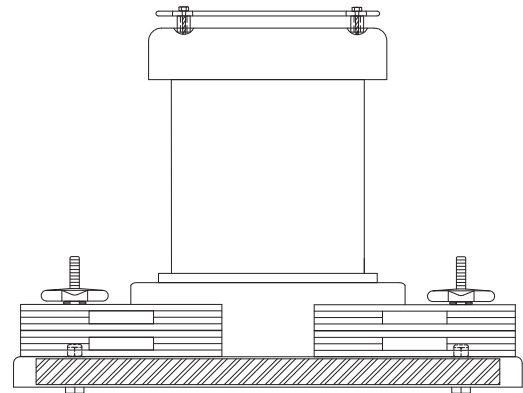


REFERENCE
FIGURE 3

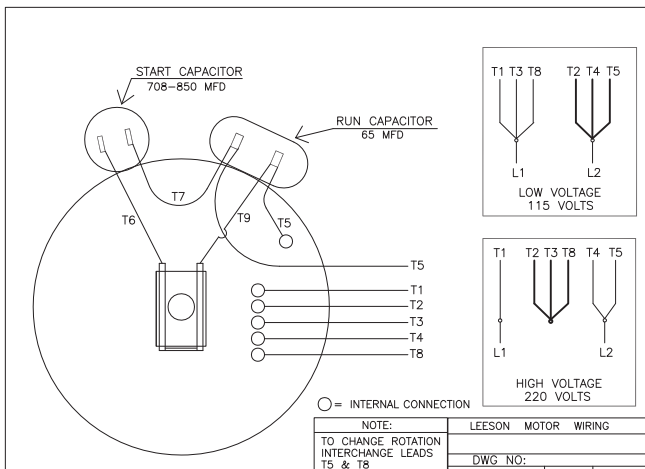


20x14
BOTTOM VIEW
WITHOUT PAD DRIVER INSTALLED

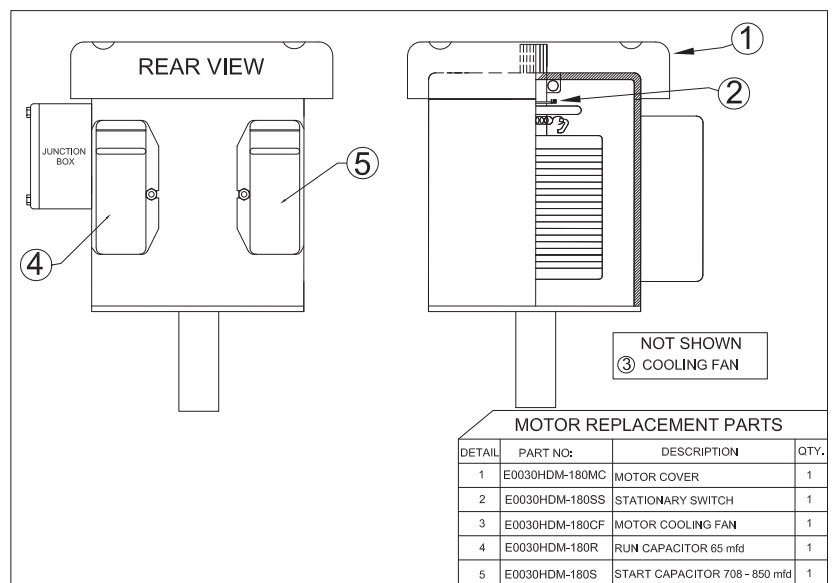
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FIGURE 4



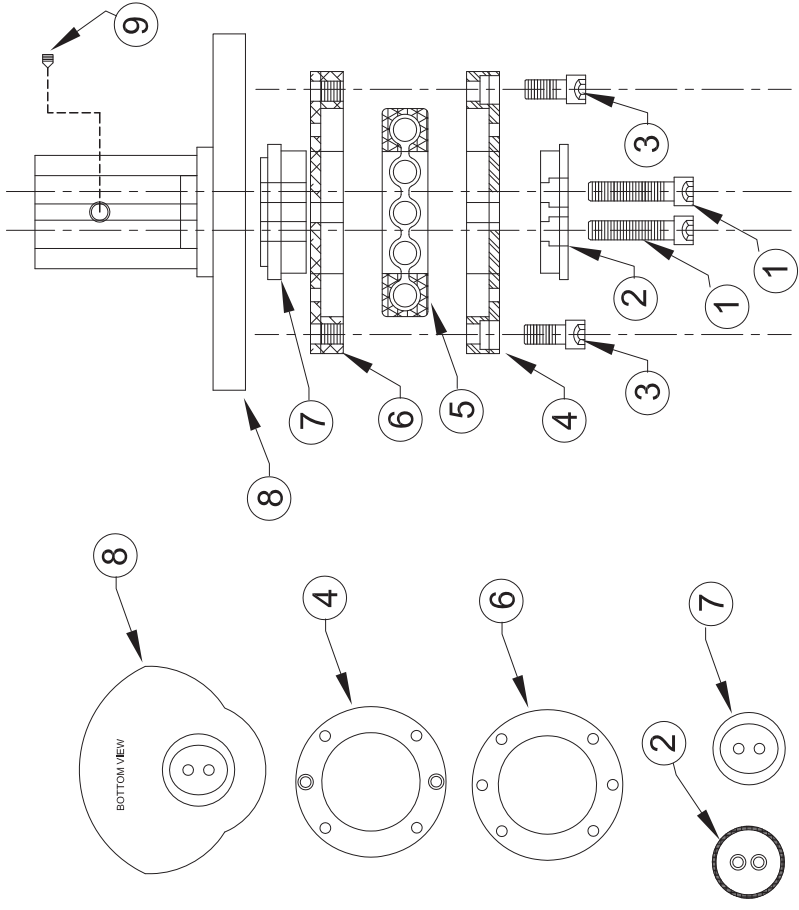
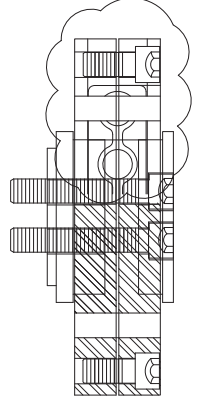
FRONT VIEW
REFERENCE
FIGURE 5



REFERENCE
MOTOR WIRING



REFERENCE
FIGURE 6



SECTION AA

**PART NO: HP0092
ECCENTRIC DRIVE ASSY.**

DETAIL NO.	PART NO.	DESCRIPTION	QTY
1		SHCS 1/4-20X1 $\frac{1}{2}$	2
2		LOWER INNER BEARING INSERT	1
3		SHCS 1/4-20X $\frac{3}{4}$	2
4		LOWER BEARING RETAINER	1
5		BEARING 6008-2RS/C3	1
6		UPPER BEARING RETAINER	1
7		UPPER INNER BEARING INSERT	1
8		ECCENTRIC WDMT.	1
9		SET SCREW 5/16-18 X 3/8	1

LIMITED WARRANTY

Your HAWK equipment which has been manufactured, tested and inspected in accordance with carefully specified engineering requirements, is warranted to be free from defects in material and workmanship. This Limited Warranty is, however, subject to the Following qualifications, conditions and limitations which are set forth to provide you and all users of the HAWK equipment with information concerning the duration, extent, availability, and applicability of this HAWK Limited Warranty, the procedure to be taken to obtain its performance, and other information concerning the **HAWK Limited Warranty policy**.

The HAWK ENTERPRISES Limited Warranty is extended to the original end user as follows:

Motors 1 year parts and 6 months labor

Non-waer items: 1 year parts replacement and 1 year service labor warranty.

Replacement parts guaranteed for 90 days from date of installation against defects in material and workmanship.

This Limited Warranty will not cover damage attributable to the following:

- (1) Improper, unreasonable or negligent use of abuse of the equipment
- (2) Abrasions or punctures of the equipment.

The start date of the Limited Warranty coverage shall be the purchase date of the original end user or six months from the date the machine was shipped from the Factory, whichever comes first.

PARTS OF EQUIPMENT NOT COVERED BY THE LIMITED WARRANTY

Certain parts of equipment require replacement in the ordinary use due to normal wear by reason of their characteristics. Normal wear items such as cords, switches, bumpers, bearings, isolators, compensators, capacitors etc. are excluded from the Limited Warranty.

EXCEPTIONS AND EXCLUSIONS FROM THE LIMITED WARRANTY

This equipment is required to be used on electric current as indicated on the data plate. Otherwise damage, defects, malfunctions or other failure of the equipment arising from use on electric current not as indicated are excepted and excluded from this Limited Warranty. Defects, malfunctions, failure or damage of the equipment caused by improper, unreasonable or neglect use or abuse while in possession of the purchaser are likewise excluded from this warranty. If repair is done on your equipment by anyone other than those designated as authorized to perform such work without first having obtained factory instructions, HAWK ENTERPRISES at its sole option, may determine that this warranty will not apply and that reimbursement for such repair will not be made because of the failure to comply with such factory specified instructions.

PROCEDURE TO BE TAKEN TO OBTAIN PERFORMANCE OF LIMITED WARRANTY REPAIR

To secure repair of the equipment or any warranted parts under this Limited Warranty, the following procedure should be taken. The inoperative equipment or warranted parts, together with satisfactory evidence of the purchase date, must be delivered, with shipping and delivery charges prepaid, to one of the following:

- (1) The dealer from whom purchased;
- (2) Any HAWK distributor's service department in the United States;
- (3) Any HAWK authorized service station in the United States.

If you are unable to locate any of the foregoing, you may write or otherwise communicate with HAWK ENTERPRISES before repair service is performed by anyone else. In such event, HAWK ENTERPRISES will provide either the location or a closely available HAWK distributor service department, or HAWK authorized service station or other factory instructions. Upon compliance with the above procedure, all warranted defects will be repaired, at no additional charge or costs to the customer, and the repaired product returned to the customer, with all shipping and delivery charges pre-paid. In following the procedures set forth, PLEASE MAKE CERTAIN to state the model, type and serial number as shown on the data plate of the equipment.

REPLACEMENT

In the event of a defect, malfunction or failure of your HAWK equipment or any warranted part to conform with this warranty, HAWK may, at its sole option and own expense, replace the equipment or any warranted part with another new, identical or reasonably equivalent model or part in lieu or repairing the defect. **DO NOT** return any equipment or part to the factory without prior authorization.

NO REFUND OF PURCHASE PRICE

HAWK ENTERPRISES **WILL NOT**, as a matter of it's Limited Warranty policy, refund the customer's purchase price.

LIMITED WARRANTY REGISTRATION CARD FOR YOUR EQUIPMENT AND REQUEST FOR INFORMATION

Your HAWK distributor from whom you purchased your equipment is responsible for the registration of your Limited Warranty with the factory. Any information or questions you may have concerning your HAWK ENTERPRISES equipment or this Limited Warranty may likewise be secured from the factory. This Limited Warranty will give you specific legal rights, and you may also have other rights which vary from state to state.